

### Specifications:

1. For out-side circumferential & longitudinal SAW-TANDEM seams
2. Tank diameter range from: 4.0 up to 7.50 m
3. Platform vertical lifting speed : 1.00 m/min
4. Trolley translation speed : 1.20 m/min
5. Trolley speed on boom : From 0.12 to 1.20 m/min
6. Longitudinal effective length: 3.0 m
7. Welding head with 90° rotation: included
8. Gantry max load capacity: 2 tons
9. Lincoln Tandem (DC 1500/AC 1200) complete with heads & controls
10. Lincoln DC 600 with arc-air (carbon gouging)
11. Flux recovery system model FRU-100 with heater
12. Seam tracker Model IRIZAR TANDEM
13. Welding view camera: 9" screen, cable and power

## CUSTOM BUILT

WELDING GANTRY

**IRIZAR**

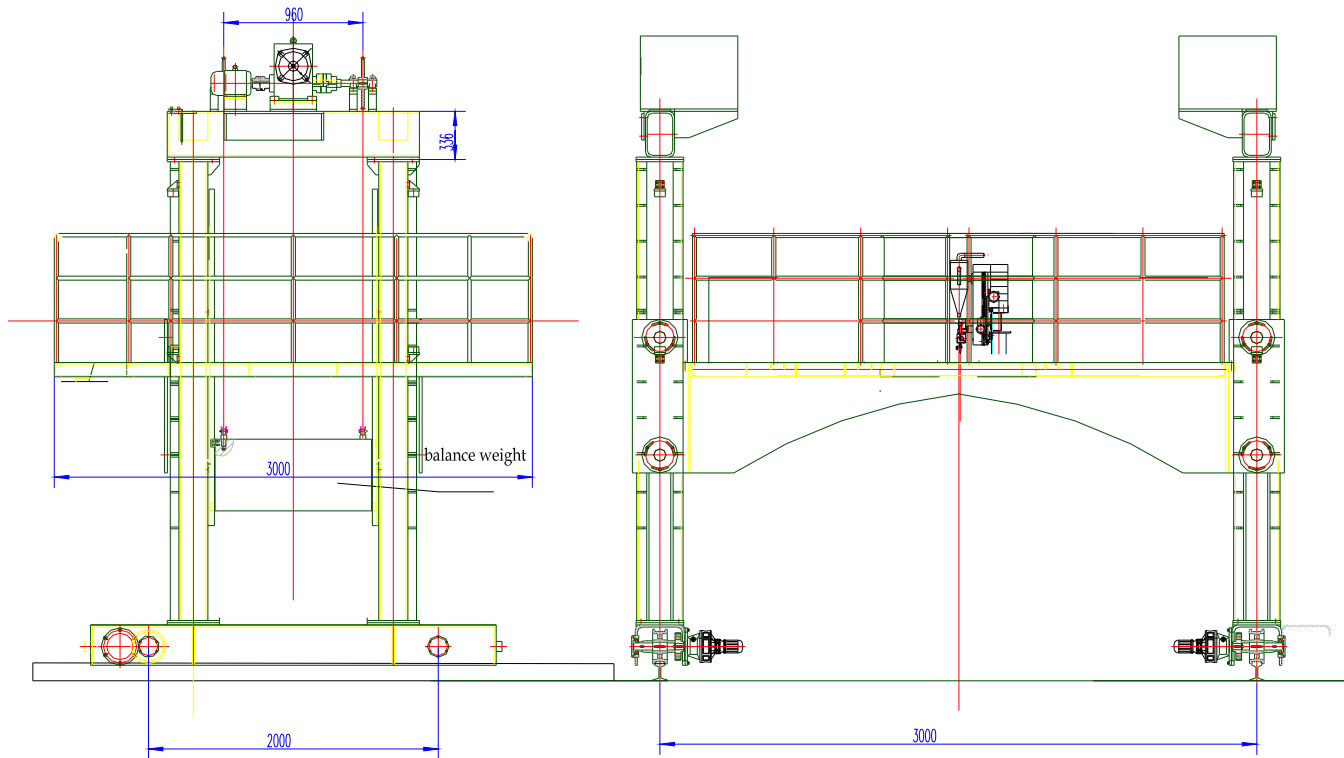
**IRIZAR HEAVY INDUSTRIES INC**

1512 ADAMSON VIEW, EDMONTON

ALBERTA T6W 0V4, CANADA

PHONE: 1 780 450 6695

WEB: WWW.IRIZAR.COM



### Specifications:

1. For out-side circumferential & longitudinal SAW-TANDEM seams
2. Tank diameter range from: 40" up to 60" (1.0 up to 1.50 m)
3. Platform vertical lifting speed : 1.00 m/min
4. Trolley translation speed : 10 m/min
5. Trolley speed on boom : From 0.15 to 1.50 m/min
6. Longitudinal effective length: 3.0 m
7. Welding head with 90° rotation: included
8. Gantry max load capacity: 2 tons
9. Lincoln Tandem (DC 1500/AC 1200) complete with heads & controls
10. Lincoln DC 600 with arc-air (carbon gouging)
11. Flux recovery system model FRU-100 with heater
12. Seam tracker Model IRIZAR TANDEM
13. Welding view camera: 9" screen, cable and power

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